

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada	D4638-1 Job Sheet 195139 
	Tel (613) 632-5200 Fax 613 632-5246	
Part No: D4638-1 Job Qty: 8 pcs		
Part Name: Cabin Light 		
Part Weight: 0 lbs	Status: New	Priority: Medium
Job Created: 5/14/19	Job Tracking No: RA637	
Due Date: 6/11/19	Created By: Jennifer Renwick	
Type: Return	Description:	
Note: DWG D4638 REV.C IPP revA 12.05.31 new issue EC verified by:JLM IPP REV:B 19.05.06 AS PER DWG REV.C DD VERF:JFS		
Ship Via:		
Bill of Materials		

Return to stock

* Make sure to add orig. SN once Startup
is done. → B128154



Container No: S173703



Part: D4638-1

Job No: 195139

Serial No/Batch: 128154

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/11/19

S173703

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Rework - 1 - Startup Returns	8 pcs	6/11/19		0.00	0.00	QC 6 - 40 - S		DAS
							QC 6 - 61 - S		61
							QC 6 - 68 - S		9-89
							QC 6 - 9 - S		
130	Packaging 3-1 - Stock - B4B	8 pcs	6/11/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
140	QC 21 - SA	8 pcs	6/11/19		0.00	0.00	QC 21 - SA - 21		DAS
							QC 21 - SA - 70		21
							QC 21 - SA - 53		JUN 10 2019
Part Op 130 - Identify as per dwg & Stock Location: Descriptions: 140 - QC21- Final Inspection - Work Order Release									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
D4638-1	Cabin Light	8 pcs (1 ea)	100-Rework - 1 - Startup Returns	S173703					
				S165185					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Rework - 1 - Startup Returns	D4638-1	8	26	8	Allocated Container Detail				
Qty	Container No	Location	Init						
8	S173703	conditional release							
Part Specifications									
Specifications could not be found.									

MF009



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4638-1

Job Sheet 193704



Part No: D4638-1

Job Qty: 8 pcs

Part Name: Cabin Light



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/22/19

Job Tracking No: RA637

Due Date: 4/29/19

Created By: Jennifer Renwick

Type: Return

Description:

Note: DWG REV A IPP revA 12.05.31 new issue EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	8 pcs	4/29/19	4/29/19	0.00	0.00	Purchasing - 1		gr
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	8 pcs	4/29/19	4/29/19	0.00	0.00	Packaging 2 - 1 - B4B		5173703
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		
							Packaging 2 - 29 - B4B		
							Packaging 2 - 30 - B4B		
							Packaging 2 - 31 - B4B		
							Packaging 2 - 32 - B4B		
							Packaging 2 - 33 - B4B		
							Packaging 2 - 34 - B4B		
							Packaging 2 - 35 - B4B		
							Packaging 2 - 36 - B4B		
120	QC 6	8 pcs	4/29/19	4/29/19	0.00	0.00	QC 6 - 9		
							QC 6 - 68		
							QC 6 - 61		

New Job 195139
Created because
Routing Change.

Plex 4/22/19 7:57 AM Dart.Renwick.Jennife

				QC 6 - 40			
130	Packaging 3-1 - Stock - B4B	8 pcs	4/29/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	
						Packaging 3 - 35 - B4B	
						Packaging 3 - 36 - B4B	
140	QC 21 - SA	8 pcs	4/29/19	0.00	0.00	QC 21 - SA - 21	
						QC 21 - SA - 70	
						QC 21 - SA - 53	
Part Op 100 - (Purchasing) Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs 120 - QC6- All purchased or subcontracted products 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release							
Job BOM							
Part / Item	Component Name	Quantity	Operation	Container			
D4638-1	Cabin Light	8 pcs (1 ea)	100-Purchasing				
Job Allocations							
Operation	Component Part	Required	Inventory	Allocated			
100-Purchasing	D4638-1	8	18	0			
Part Specifications							
Specifications could not be found.							

Plex 4/22/19 7:57 AM Dart.Renwick.Jennifer

Inspection Sheet Complete RA637

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D4638-1	128154		8	☒ Yes	☒ Yes	☐ Yes	☒ Yes	STOCK	128154	5165185		Parts returned without damage. Return in stock. I.D. with new batch at Rev B.
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: AT

Date: 9-Apr-19

Special Return/Rework Instructions:

→ op 400 added.

Job
193704